XL Cribbage Board

**OTHER MATERIALS**

- 1/4" x 1/4" x 7' Wenge (or other accent wood)

**GET FROM ROCKLER**

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<td>XL Cribbage Board Templates</td>
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<tr>
<td>49537</td>
<td>2&quot; XL Cribbage Pegs</td>
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<tr>
<td>40803</td>
<td>Bamboo Lumber by the Piece</td>
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<td>30922</td>
<td>Walnut by the Piece, 3/4&quot; X 5&quot; X 48&quot;</td>
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<td>39288</td>
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<td>Baltic Birch Plywood, 1/8&quot; thick, 12&quot; x 30&quot;</td>
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<td>22814</td>
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<td>30810</td>
<td>1/2&quot; x 1/8&quot; Rare Earth Magnets, 10 pk</td>
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<td>31668</td>
<td>1/2&quot; dia. Magnet Cups, 10 pk</td>
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<td>37474</td>
<td>5/8&quot; dia. Magnet Washers, 10 pk</td>
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<td>44897</td>
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[www.rockler.com](http://www.rockler.com) 800-279-4441
1. CUT THESE PIECES

1/4" THICK WENGE

1/2" THICK WALNUT

3/4" THICK WALNUT

3/4" THICK BAMBOO

STOCK FOR BOARD

1/4" THICK MAPLE

STOCK FOR HIDDEN DRAWER

1/8" THICK BIRCH PLYWOOD

Note:
Walnut and Wenge pieces are shown mitered to final measurements. For the most accurate corner joints, cut your stock a little long, glue up the stacked molding for the base as shown in Step 2 and then cut the miters.
2. BUILD THE BASE MOLDING

Rout a chamfer one edge of each Walnut piece, then build the pieces of stacked molding for the base by gluing the Walnut and Wenge pieces together.

3. MITER THE PIECES AND CUT GROOVES

With the built-up molding complete, miter the pieces to their final length. Dry fit the assembly to be sure it will be square.

4. DRILL HOLES FOR CUP MAGNETS

Use a 5/8" Forstner bit to drill stopped holes for the Magnet Cups and Magnet Washers in the corners at the end where the hidden drawer will be. Be sure the holes are aligned.

5. GLUE THE MITERS ON ONE END

Glue the miters at the end opposite where the hidden drawer will be and clamp the assembly with the Rockler Deluxe Band Clamp.

Helpful tool: Rockler Deluxe Band Clamp
41419

Walnut

Wenge

Magnet Cups

Magnet

Cup

Washers for 1/2" Magnets

Washers for 1/2" Magnets

3/8"

7/8"

1/2" diameter

Magnet Cups

31668

1/2" x 1/8"

Rare Earth

Magnets

30810

Use a temporary spacer to keep the assembly square. Match the spacer's length to the short side of the mitered end piece. Do not glue the spacer.

XL CRIBBAGE BOARD
6. DRILL THE BOARD

Follow the instructions that come with the Rockler XL Cribbage Board Templates and use the included self-centering bit to drill the board pattern on the bamboo playing surface.

Drill 1/32” pilot holes at the “skunk” and “double skunk” locations. You will install 1/2” long Brass Escutcheon Pins in these holes after finishing.

7. GLUE THE BOARD TO THE BASE

Glue the bamboo playing surface to three sides of the base, making sure the reveal is equal on all sides.

Wipe off all excess glue. Let assembly dry.

Note: Do not glue top to temporary spacer block.

8. BUILD THE HIDDEN DRAWER

Cut 5/32” wide x 1/8” deep grooves in all pieces to accept the felt-covered drawer bottom.

Cut 1/4” wide x 1/8” deep grooves in Parts C and D to the accept the drawer runners (Parts A).

Apply the felt to the bottom (Part F) before assembling the drawer. Assemble the drawer with glue. (You also can use pin nails, if desired.) Do not glue the bottom.
9. INSTALL THE RUNNERS AND DIVIDER

Glue the runners (Parts A) in the grooves on the outside of the drawer, making sure to register the mitered edges against the mitered ends of the base molding.

Install the drawer divider with glue on the ends (and pin nails, if desired). The compartment with the radiused cutouts should be at least 2 5/8" wide to accommodate a deck of cards.

**Note:** After the glue has dried, sand the drawer runners (Parts A) so that they will slide easily in the grooves in the base molding.

Apply your choice of finish to all wood pieces.

10. INSTALL THE BRASS PINS

11. INSTALL THE DRAWER

The runners extend beyond the end of the drawer so that the drawer won’t fall out accidentally when open.

Attach Door Bumper Cushions to the bottom of the molding at the corners to serve as feet.

12. ADD CARDS AND PINS – THEN PLAY!

2" XL Cribbage Pegs

Large Round Door Bumper Cushions

18 ga. x 1/2" Solid Brass Escutcheon Pins

Install 1/2" long Solid Brass Escutcheon Pins at “skunk” and “double skunk” locations.